

Work Order ID 58570

May 11, 2010 3:10:28 PM



Page 1

Item ID: D3807-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 11/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3807

Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

10-5-12

6

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

10-5-17

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58570

May 11, 2010 3:10:28 PM



Page 2

Item ID: D3807-7

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 11/05/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 6.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

2010/5/12

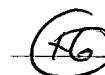


QC

Memo

0.00

Quality Control



130

Identify as per dwg & Stock Location: FP11

0.00



Packaging

Memo

0.00

Packaging

10-5-12 60 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/13

BS 10-5-12

(4)

W/O:			WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

May 11, 2010 3:10:33 PM

Page 1

Work Order ID: 58570



Parent Item: D3807-7



Parent Item Name: Gasket


Start Date: 11/05/2010

Required Date: 18/05/2010

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MNEO60S.063  NEOPRENE SHEET 0.063		Purchased	No			100	sf	208.7531	2.1	16.		



1310-5-12

Location

Loc Qty

Loc Code

MAT052

208.7531

114176

208.7531

114176

6

W/O:			WORK ORDER CHANGES					
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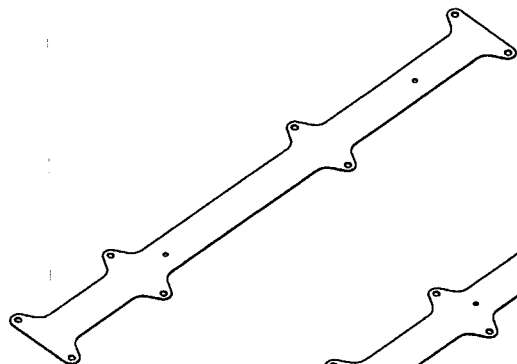
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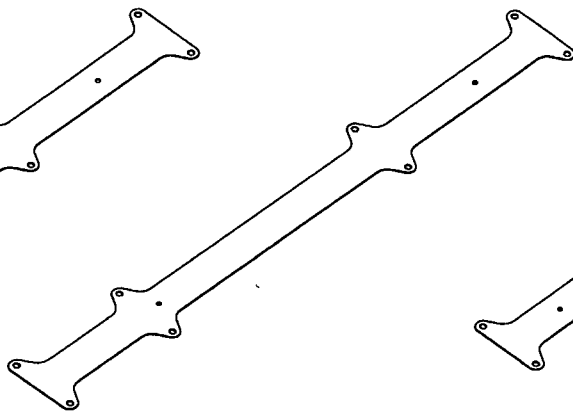
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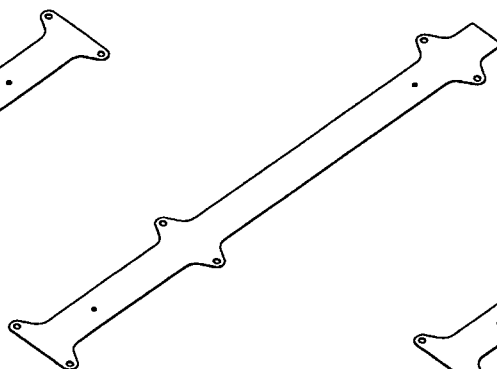
NOTE: Date & initial all entries



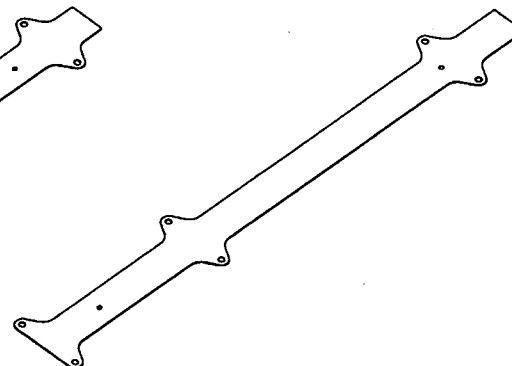
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 38520

BS10-5-11

RELEASED
09.03.02
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

A	NEW ISSUE		MB	08.11.21
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE USA, INC.		
DRAWN		PORT HADLOCK, WA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3807	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		GASKET	NTS	
DATE		08.11.21		
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W/O:			WORK ORDER CHANGES					
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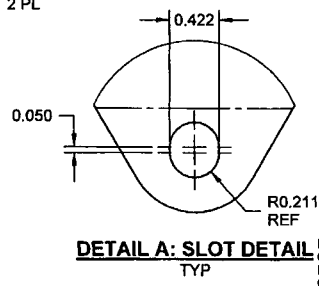
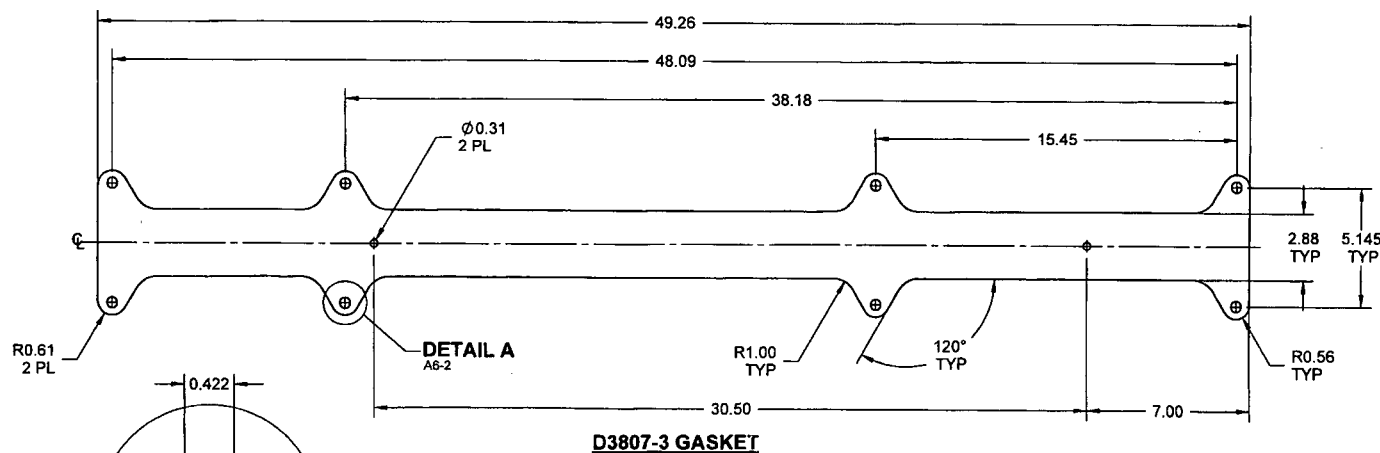
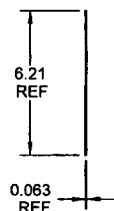
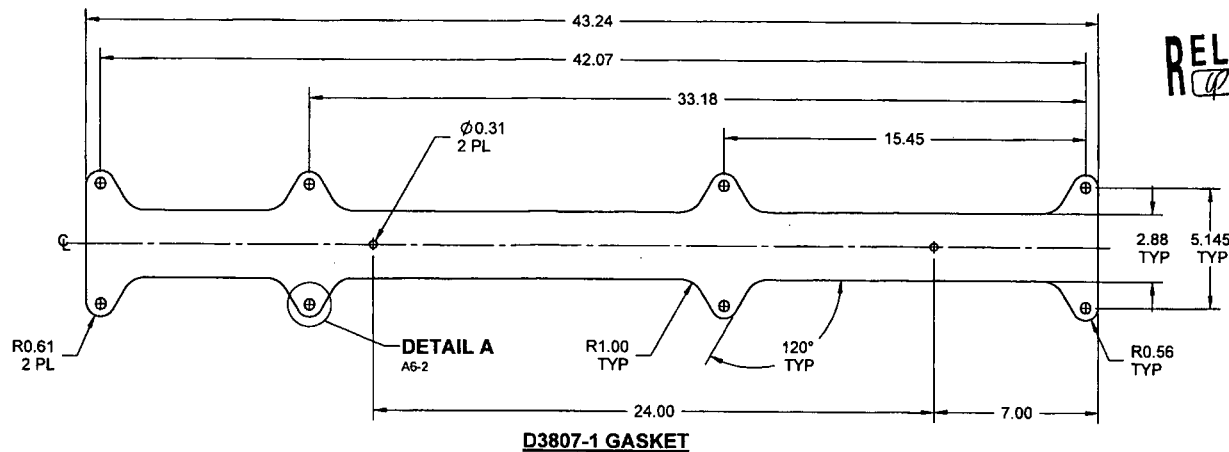
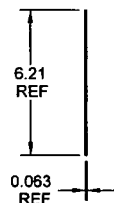
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NOTE: Date & initial all entries

RELEASED
09.03.07



w/058570

DESIGN	140	DART AEROSPACE USA, INC.	
DRAWN	140	PORT HADLOCK, WA	
CHECKED	145	DRAWING NO.	REV. A
MFG. APPR.	140	D3807	SHEET 2 OF 3
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DE APPR.	140	GASKET	NTS
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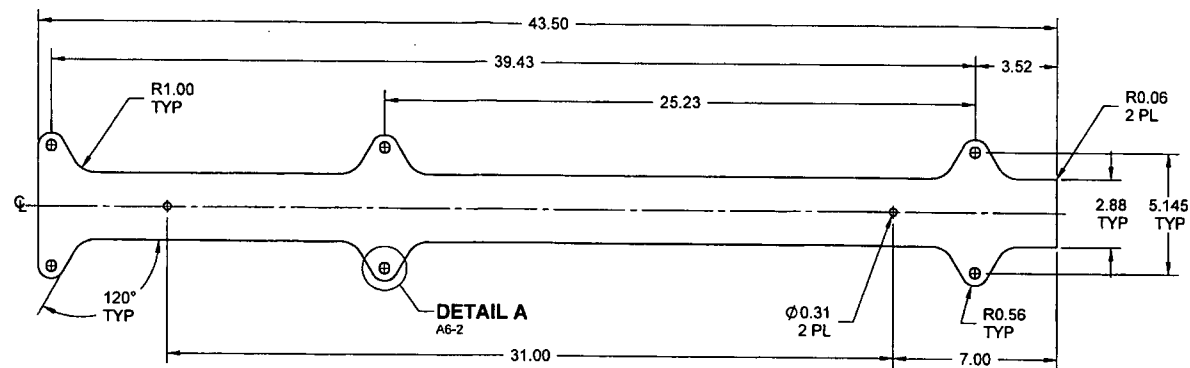
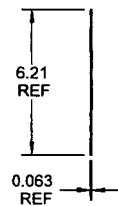
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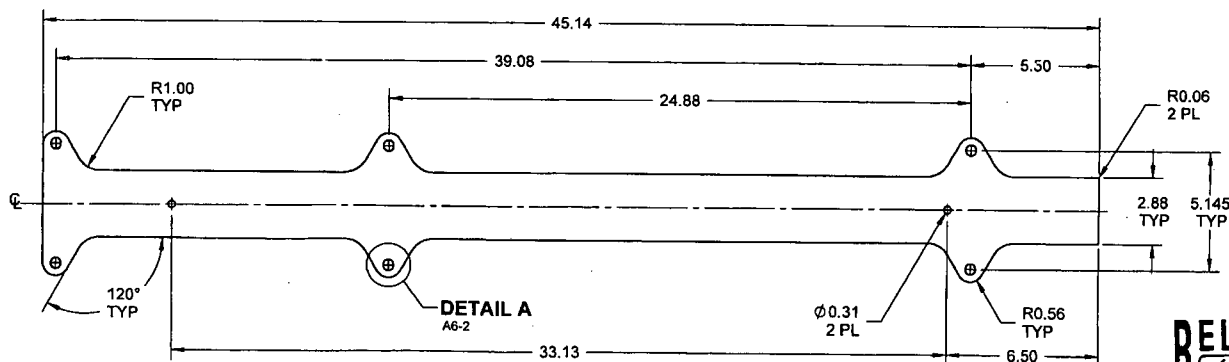
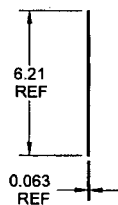
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D3807-5 GASKET



D3807-7 GASKET

RELEASED
09.03.57

wb5857U

DESIGN	PP	DART AEROSPACE USA, INC.	
DRAWN	B	PORT HADLOCK, WA	
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	NS	D3807	SHEET 3 OF 3
APPROVED	PP	TITLE	SCALE
DE APPR.	PP	GASKET	NTS
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